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ECO-SEAL 100

Two Pack Flexible Self Priming high hysteresis waterproofing membrane designed for on-site application to roofs, gutters, decks and non permeable wall applications that require toughness, UV stability and a high degree of protection from water ingress.

ECO-SEAL100 is a zero VOC coloured product suitable for most substrates.

Intended Uses To provide up to twenty years protection as a waterproofing membrane that will accept reasonable foot traffic when used as part of a complete waterproofing system in exterior environments. Applied to roofs, gutters, decks, bridge structures and other structural elements where a hard, tough, resilient, UV stable and corrosion resistant high build membrane is needed.

Practical Information for ECO-SEAL100

Colour	White, Grey, (large orders can be manufactured to colour)
Gloss level	Medium gloss
Volume Solids	>99%
Typical Thickness	1000 - 2000 microns dft per coat 1000 -2000 microns wet
Theoretical	
Coverage	1 m ² / litre at 1000 microns dft
Application	Airless spray, brush, roller

(1000 micron DFT of ECO-SEAL 100 represents 10 years durability for the protection of substrates.)

Drying Time

Temperature °C	Touch dry	Hard dry	Over coating time
10°C	3 hrs	6 hrs	16 hrs
20°C	1.5 hrs	4 hrs	12 hrs
25°C	1 hrs	3 hrs	6 hrs

All drying time data is quoted on a wet film thickness of 1000 microns and assumes good airflow and humidity.

Regulatory Data

Flash Point >100°C

Product density 1.26 Kg/L

VOC <1.0g/L

Surface Preparation

See guide Specifications for detailed information.

All surfaces to be coated should be clean, dry and sound. Prior to coating application, all steel surfaces should be assessed and treated in accordance with ISO 8504:2000.

ECO-SEAL 100 may be applied over, steel, concrete, oxidized galvanized metal, oxidized colour steel, butyl rubber (when cleaned thoroughly and wiped with DMF), STPU and STPE sealer coats when used as waterproofing membranes and properly installed, fiberglass, acrylics, aluminum, dry timber and PVC. **IMPORTANT** (some of these substrates may require a primer which will only be recommended by manufacture) If any doubt over suitability of a substrate for ECO-SEAL 100, it is highly recommended to do a test area and an adhesion test after 24 hours of product curing.

Application Mixing: This material is a two component coating system and should always be thoroughly mixed before application in the correct ratio.

Mix Ratio	10.Kg of Part A (Base) to 6.3Kg of Part B (Hardener) –may be diluted to application viscosity after mixing both components. Using diluents only supplied by manufacture.	Airless Spray Tip Size- 629 @ 3000 psi
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Brush	Suitable for small areas – several coats are typically needed to achieve the required minimum 1000-micron dft.
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Roller For roller application use a 8mm nap roller to cover 15 m² per
coat/kit – giving a DFT of 800 microns per coat. Minimum of 2 coats
will be required to achieve the minimum requirement of 1000 . micron DFT

Thinner Special DMF blend

Clean up PMA Solvent

Pot life Once mixed ECO -SEAL 100 will remain workable for 60 – 90 minutes,
mix in the supplied containers to avoid seeding of the product with
partially cured material.

Work Stoppages: Do not allow material to remain in hoses or spray equipment
for more than 60 minutes.

All unused material should be stored in tightly closed containers.
Use a FIFO stock control.

Clean up Clean all equipment immediately after use. It is good working
practice to periodically flush out spray equipment during the
course of the day.

All surplus materials and empty containers should be disposed of in accordance with appropriate
regional regulations/legislations.

Product

Characteristics Eco-Seal 100 should be stored in dry conditions above 5°C. For optimum application and
drying characteristics the substrate and the air should be greater than 10°C and relative humidity
between 50 and 85%. Good airflow and ventilation should be maintained to improve curing and recoat
properties and speed up application.

Discard frozen (crystallized) ECO-SEAL 100 in accordance with local disposal
regulations.

Surface temperature should always be 3°C above the dew point. In line with
best painting practice, application should not take place in conditions which are deteriorating i.e. the
temperature is falling, or inclement weather is imminent. ECO -SEAL100 is rain fast after 2 hours at 20°C.

The finished appearance of ECO-SEAL 100 is dependent on application method.
For visible areas spray application is preferred, which can provide a smooth finish.

Higher decorative finishes may require additional preparation before
application of topcoats.

ECO-SEAL 100 may be used to fill voids and screw holes, as it does not have solvents to create air bubbles when curing.

Safety

Precautions ECO-SEAL 100 is intended for use only by certified professional applicators in industrial situations in accordance with industry best practices.

All work involving the use and application of this product should be performed in compliance with all relevant National Health, Safety and Environmental standards and regulations.

Pack Sizes **10 kg Volume Part A (Base)**
6.3 kg Volume Part B (Hardener)
16.3 kg Weight
Shelf life = 12 months in original unopened packaging

PHYSICAL PROPERTIES

Abrasion Resistance	ASTM D4060	0.14g/1000 cycles
Bond Strength	ASTM D4541	12.7 MPa on STPU, oxidized galvanizing and marine grade ply
Elongation	ASTM D4541	300 %
Durometer Hardness	ASTM D2240	>100 Shore D
Impact Resistance	ASTM D2794	18Nm@2mm
UV resistance	ASTM D2565	Less than 1% change in gloss or elongation after 18,000 hours accelerated testing
Scratch Resistance	ASTM D1242	0.03mm after loading removed 60s.
Chemical Resistance	ASTM D543	Excellent against acids, alkalis, petroleum spirits, cleaning chemicals and agrochemicals.

